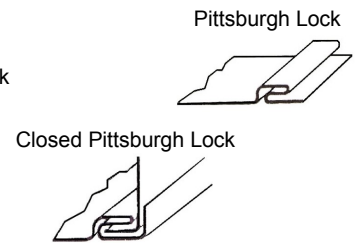
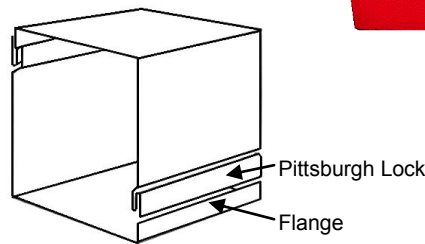
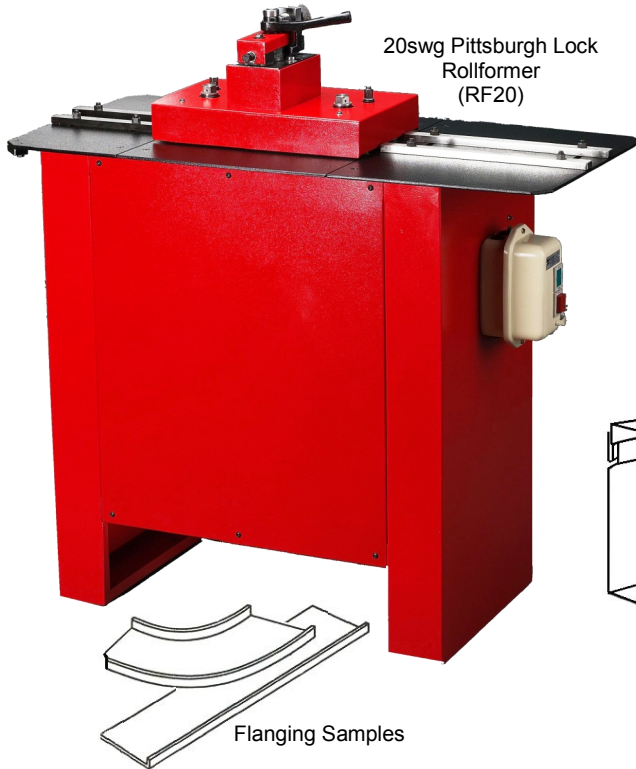


20swg/1.0mm Pittsburgh Lock Rollformers

Manufactured by W. Neal Services Ltd

W. NEAL SERVICES LTD
 29 Purdeys Way
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 Rochford
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 SS4 1ND
 ENGLAND



WNS 20swg (1.0mm) PITTSBURGH LOCK ROLLFORMERS are 5 station machines; principally used in the HVAC industry for joining sheet metal at right angles on straight and curved duct sections. PITTSBURGH LOCK ROLLS are fitted as standard. The 'lock' is formed in one pass, a flange is inserted into the pocket and the edge is then hammered over. Auxiliary Shafts are also fitted as standard, onto which other rolls' such as DOUBLE SEAM ROLLS, can be fitted. An AUTO GUIDE FLANGING ATTACHMENT is fitted for forming a right angle on curved, straight and irregular shapes. The Rollformers are manufactured with all steel side plates. The shafts, forming rolls, gears and guide fences are all hardened and needle bearings are fitted throughout. The COMPACT model is ideal for use on site as it can be transported easily in the boot of a car or small van.



SPECIFICATIONS						
Auxiliary Rolls	Pittsburgh Lock Rolls Fitted Inboard	Drive Cleat *	Double Seam*	Right Angle Flange*		
Sections	 Standard					
Material Used	32mm Subject to size of knock over edge	54mm	32mm	11mm		
Max. Thickness	1.6mm	1.0mm	1.2mm	1.6mm		
Seam Width	13mm	29mm	13mm	-		
Flange Height	-	-	-	Max. 11mm		
Seam Height	-	-	-	-		
Model	Length	Width	Height	Weight	Motor	Speed
RF20	1067mm	508mm	1067mm	115Kg	1HP (0.75kw)	7m/min
RFC20	840mm	350mm	495mm	80Kg	1HP (0.75kw)	7m/min

* Optional rolls can be fitted onto auxiliary shafts.

All capacities are based on the use of Rollforming quality Mild Steel. All dimensions and weights are approximate. Colours may vary. W. Neal Services Ltd reserves the right to alter any specifications. E&OE.