

WNS 20swg & 16swg Rollformer Auxiliary Forming Rolls

Manufactured by W. NEAL SERVICES LTD.

W. NEAL SERVICES LTD
 29 Purdeys Way
 Purdeys Industrial Estate
 Rochford
 Essex
 SS4 1ND
 ENGLAND



20swg Roll Inside
Diameter: 3/4"

16swg Roll Inside
Diameter: 7/8"

Rolls are suitable for most imperial size Rollformers, recommended shim size of 0.0080"

SPECIFICATIONS - 20swg AUXILIARY ROLLS

Auxiliary Rolls	Pittsburgh Lock Rolls:	Right Angle Flange <small>(Formed on the Flanging Attachment):</small>	Drive Cleat:	Double Seam:	Right Angle Flange:
Sections:					
Maximum Thickness:	1.0mm	1.0mm	1.0mm	0.8mm	1.0mm
Material Used (apx):	25mm <small>(Subject to size of knock over edge)</small>	6.0mm	54mm	20mm	6.0mm+
Seam Width:	10mm	-	29mm	10mm	-
Flange Height:	-	6.0mm	-	-	6.0mm

SPECIFICATIONS - 16swg AUXILIARY ROLLS

Auxiliary Rolls:	Pittsburgh Lock Rolls:	Small Pittsburgh Lock:	Drive Cleat:	Double Seam:	Plain Seam:	Right Angle Flange:	Standing Seam:	3 in 1:	Safe Edge:	Closed Double Seam:
Sections:										
Maximum Thickness:	1.6mm	0.8mm	1.0mm	1.2mm	1.0mm	1.6mm	0.8mm	0.8mm	0.8mm	1.2mm
Material Used (apx):	32mm <small>(Subject to size of knock over edge)</small>	25mm	54mm	32mm	11mm	11mm	54mm	-	-	32mm
Seam Width:	13mm	10mm	29mm	13mm	10mm	-	-	-	8.0mm	13mm
Flange Height:	-	-	-	-	-	Max. 12mm	-	-	-	-
Seam Height:	-	-	-	-	-	-	19mm	15mm	-	-

Revised: March 2018

All capacities are based on the use of Rollforming quality Mild Steel. All specifications, dimensions and weights are approximate and are to be used as a guide. Colours may vary. W. Neal Services Ltd reserves the right to alter any specifications. E&OE.