

WNS Initial Pinch Hand Bending Rolls (BR1050/50)

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WNS Hand Bending Rolls
 1050mm x 50mm x 1.2mm
 (BR1050/50)



WNS INITIAL PINCH HAND BENDING ROLLS (BR1050/50) are principally used for rolling tubes/cylinders in sheet metal. The metal is 'pinched' between two rolls and curves as it comes into contact with the third (back) forming roll. The BR1050/50 has a 1050mm roll length, 50mm roll diameter and can accommodate mild steel up to 1.2mm thick. These rolls are equipped with 3 wiring grooves and have the following features: top slip with a quick release top roll, independent back roll adjustment, cast iron roll end frame, high strength steel rolls, hardened steel gears and a fabricated steel stand.

SPECIFICATIONS

Model:	Roll Length:	Roll Diameter:	Maximum Thickness:	Roll End Frame:	Wiring Grooves (x3):
BR1050/50	1050mm	50mm	1.2mm	Cast Iron	5.0mm, 7.0mm, & 9.0mm
Stand:	Rolls:	Length:	Width:	Height:	Weights - net/gross:
Fabricated Steel	Hardened Steel Rolls and Gears	1400mm	300mm	1060mm	86Kg/107Kg

Revised: July 2018

All capacities are based on the use of Rollforming quality Mild Steel. All specifications, dimensions and weights are approximate and are to be used as a guide. Colours may vary. W. Neal Services Ltd reserves the right to alter any specifications. E&OE.