

## WNS Initial Pinch Hand Bending Rolls (BR1550/90J)

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WNS Hand Bending Rolls  
 1550mm x 90mm x 3.0mm  
 (BR1550/90J)



**WNS INITIAL PINCH HAND BENDING ROLLS (BR1550/90J)** are principally used for rolling tubes/cylinders in sheet metal. The metal is 'pinched' between two rolls and curves as it comes into contact with the third (back) forming roll. The BR1550/90J has a 1550mm roll length, 90mm roll diameter and can accommodate mild steel up to 3.0mm thick. These rolls are equipped with 3 wiring grooves and have the following features: top slip with a quick release top roll, quick back roll adjustment, cast iron roll end frame, high strength steel rolls, hardened steel gears and a fabricated steel stand.

### SPECIFICATIONS

Model:	Roll Length:	Roll Diameter:	Maximum Thickness:	Roll End Frame:	Wiring Grooves (x3):
BR1550/90J	1550mm	90mm	3.0mm	Cast Iron	4.0mm, 6.0mm & 10mm
Stand:	Rolls:	Length:	Width:	Height:	Weights - net/gross:
Fabricated Steel	Hardened Steel Rolls and Gears	2240mm	690mm	1310mm	400Kg/450Kg

Revised: Aug 2018

All capacities are based on the use of Rollforming quality Mild Steel. All specifications, dimensions and weights are approximate and are to be used as a guide. Colours may vary. W. Neal Services Ltd reserves the right to alter any specifications. E&OE.