

## WNS Power Bending Rolls (PBR1300/75)

W. NEAL SERVICES LTD  
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 ENGLAND



**WNS POWER BENDING ROLLS (PBR1300/75)** are principally used for rolling tubes/cylinders in sheet metal. The metal is 'pinched' between two rolls and curves as it comes into contact with the third (back) forming roll. The PBR1300/75 has a 1300mm Rolling Length, 75mm Roll Diameter and can accommodate Mild Steel up to 1.5mm thick. The rolls are top slip, equipped with 3 wiring grooves and the Back Roll is Adjustable for (limited) coning.

### SPECIFICATIONS

Model:	Roll Length:	Roll Diameter:	Maximum Thickness:	Wiring Grooves (x3):	Frame:
PBR1300/75	1300mm	75mm	1.5mm	8.0mm, 9.0mm & 12mm	Fabricated Steel, Cast Iron End Frame
Motor Power:	Supply Voltage:	Length:	Width:	Height:	Weights - net/gross:
0.75kW	415v, 3 Phase	1650mm	500mm	900mm	240Kg/340Kg

*Revised: March 2018*

All capacities are based on the use of Rollforming quality Mild Steel. All specifications, dimensions and weights are approximate and are to be used as a guide. Colours may vary. W. Neal Services Ltd reserves the right to alter any specifications. E&OE.