

WNS Bench Bending Rolls (BR660/38)

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WNS INITIAL PINCH BENCH BENDING ROLLS (BR660/38) are principally used for rolling tubes/cylinders in sheet metal. The metal is 'pinched' between two rolls and curves as it comes into contact with the third (back) forming roll. The BR660/38 has a 660mm roll length, 38mm roll diameter and can accommodate mild steel up to 1.2mm thick. These rolls are equipped with 3 wiring grooves and have the following features: top slip with a quick release top roll, independent back roll adjustment and a cast iron end frame.

SPECIFICATIONS				
Model:	Roll Length:	Roll Diameter:	Maximum Thickness:	Frame:
BR660/38	660mm	38mm	1.2mm*	Fabricated Steel, Cast Iron End Frame
Wiring Grooves (x3):	Length:	Width:	Height:	Weight:
4.0mm, 6.0mm & 8.0mm	1050mm	350mm	190mm	30Kg

Revised: Sep 2019

*Subject to length and diameter being formed. All capacities are based on the use of Rollforming quality Mild Steel. All specifications, dimensions and weights are approximate and are to be used as a guide.