

WNS Swager Rolls

Manufactured by W. NEAL SERVICES LTD

W. NEAL SERVICES LTD
 29 Purdeys Way
 Purdeys Industrial Estate
 Rochford
 Essex
 SS4 1ND
 ENGLAND

*Indicates Standard Rolls

SPECIFICATIONS

SWAGING ROLLS*			JENNY/FLANGING ROLLS*		
	WNS Power Swager (PS280)	WNS Power/Hand Swager (PS215/HS215)		WNS Power Swager (PS280)	WNS Power/Hand Swager (PS215/HS215)
	Diameter (D):	Diameter (D):		Step:	Step:
	S1	3.0mm		3.0mm	3.0mm
	S2	5.0mm	5.0mm		
	S3	6.0mm	6.0mm		
	S4	8.0mm	8.0mm		
	S5	10mm	10mm		
S6	12mm	12mm			

WIRING ROLLS*			NECKING ROLLS*		
	WNS Power Swager (PS280)	WNS Power/Hand Swager (PS215/HS215)		WNS Power Swager (PS280)	WNS Power/Hand Swager (PS215/HS215)
	Diameter (D):	Diameter (D):		Step:	Step:
	W1	3.0mm		1.5mm	4.0mm
	W2	5.0mm	3.0mm		
	W3	6.0mm	5.0mm		
	W4	8.0mm	6.0mm		
	W5	10mm	8.0mm		
W6	12mm	N/A			

CRIMPING ROLLS		SCREW IN ROLLS Maximum Thickness: 0.8mm		FLAT/PLAIN ROLLS*		
	WNS Power Swager (PS280)		WNS Power Swager (PS280)		WNS Power Swager (PS280)	
	Width:		Diameter (D):		Flange Height:	Roll Diameter:
38mm	6.0mm	7.0mm	PW1		81mm	25mm
WNS Power/Hand Swager (PS215/HS215)	Width:	WNS Power/Hand Swager (PS215/HS215)	Diameter (D):	Flange Height:	WNS Power/Hand Swager (PS215/HS215)	
	20mm		6.0mm	6.0mm	PW2	53mm

NOMINAL OUTSIDE DIAMETER & SHAFT SIZE: PS280: 85mm & 30mm | PS215: 57mm & 20mm.
 Other rolls, such as Closing, V-Shaped, Knurled and odd diameters (for smaller tubes) available upon request.

Revised: Mar 2020

All capacities are based on the use of Rollforming quality Mild Steel unless otherwise stated. All specifications, dimensions & weights are approximate & are to be used as a guide. Colours may vary. Please note photographs/drawings are not to scale. All prices are subject to delivery costs and applicable VAT. W. Neal Services Ltd reserves the right to alter any specifications. *For warranty terms please see our full [Terms & Conditions](#). E&OE.