

## WNS Bead Roller (BR457B)

W. NEAL SERVICES LTD  
 29 Purdeys Way  
 Purdeys Industrial Estate  
 Rochford  
 Essex  
 SS4 1ND  
 ENGLAND



**WNS BEAD ROLLERS** are principally used for swaging, beading and forming of sheet metal. The BR457B has a 457mm (18") throat and can accommodate mild steel up to 1.2mm thick. This machine comes complete with 7 sets of rolls and a stand. Additional Rolls and Bead Roller Drive System are available separately!

SPECIFICATIONS						
Model:	Throat Depth:	Maximum Thickness:	Bead/Swage Rolls (x3):	Flange/Stepped Rolls (x3):	Shearing Roll (x1):	
BR457B	457mm (18")	1.2mm	1/4", 3/8" & 1/2"	1/16", 1/8" & 1/2"	1 Set	
Shaft Size:	Rolls Outside Diameter:	Rolls Inside Diameter:	Length:	Width:	Height:	Weights - net/gross:
22mm Diameter	2" (50.8mm)	22mm	820mm	530mm	1190mm	45Kg/48Kg

Revised: Nov 2020

All capacities are based on the use of mild steel unless otherwise stated. All specifications, dimensions & weights are approximate & are to be used as a guide. Colours may vary. Please note photographs/drawings may not be to scale. W. Neal Services Ltd reserves the right to alter any specifications. E&OE.

**WNS Bead Roller Rolls for 22mm Shaft Bead Rollers**

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Rolls available separately:  
 (Inside Bore Diameter: 22mm)

WNS Bead Roller Rolls for 22mm Shaft Bead Rollers		
 <p>15mm Tanking Rolls</p>	 <p>Jenny Rolls</p>	 <p>24mm Swage Rolls</p>
 <p>28mm Swage Rolls</p>	 <p>32mm Swage Rolls</p>	 <p>3/8", 90° Hem Rolls</p>
 <p>Spoiler Rolls</p>	 <p>Louver Rolls</p>	 <p>Tipping Rolls</p>
 <p>30° Angle Rolls</p>	 <p>19mm Round Bead Rolls</p>	 <p>45° Step Rolls</p>
 <p>Standard Tank Rolls</p>		

Revised: Oct 2020