

Power Bending Rolls (PBR1550/90)

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Power Bending Rolls
 1550mm x 90mm x 2.5mm
 (PBR1550/90)

POWER BENDING ROLLS (PBR1550/90) are principally used for rolling tubes/cylinders in sheet metal. The metal is 'pinched' between two rolls and curves as it comes into contact with the third (back) forming roll. The PBR1550/90 has a 1550mm rolling length, 90mm diameter rolls and can accommodate mild steel up to 2.5mm thick. The rugged heavy duty cast iron frame ensures long working life and the asymmetric roll configuration enables pre bending capability. The rolls are top slip and equipped with 3 wiring grooves.

SPECIFICATIONS					
Model:	Roll Length:	Roll Size:	Maximum Thickness:	Wiring Grooves (x3):	
PBR1550/90	1550mm	90mm Diameter	2.5mm	5.0mm, 7.0mm & 9.0mm	
Motor Power:	Supply Voltage:	Length:	Width:	Height:	Weight:
1.5kW	415v, 3 Phase	2130mm	700mm	1200mm	620Kg

Revised: Nov 2021

All capacities are based on the use of quality mild steel unless otherwise stated. All specifications, dimensions & weights are approximate & are to be used as a guide. Colours may vary. Please note photographs/drawings may not be to scale. W. Neal Services Ltd reserves the right to alter any specifications. *For warranty terms please see our full [Terms & Conditions](#) (on our website). E&OE.