

WNS Initial Pinch Hand Bending Rolls (BR1050/90J)

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WNS Hand Bending Rolls
 1050mm x 90mm x 2.5mm
 (BR1050/90J)



WNS INITIAL PINCH HAND BENDING ROLLS (BR1050/90J) are principally used for rolling tubes/cylinders in sheet metal. The metal is 'pinched' between two rolls and curves as it comes into contact with the third (back) forming roll. The BR1050/90J has a 1050mm roll length, 90mm roll diameter and can accommodate mild steel up to 2.5mm thick. These rolls are equipped with 3 wiring grooves and have the following features: top slip with a quick release top roll, quick back roll adjustment, cast iron roll end frame, high strength steel rolls, hardened steel gears and a fabricated steel stand.

SPECIFICATIONS

Model:	Roll Length:	Roll Diameter:	Maximum Thickness:	Roll End Frame:	Wiring Grooves (x3):
BR1050/90J	1050mm	90mm	2.5mm	Cast Iron	4.0mm, 6.0mm & 10mm
Stand:	Rolls:	Length:	Width:	Height:	Weights - net/gross:
Fabricated Steel	Hardened Steel Rolls and Gears	1740mm	670mm	1220mm	260Kg/325Kg

Revised: Nov 2021

All capacities are based on the use of mild steel unless otherwise stated. All specifications, dimensions & weights are approximate & are to be used as a guide. Colours may vary. Please note photographs/drawings may not be to scale. All prices are subject to delivery costs and applicable VAT. W. Neal Services Ltd reserves the right to alter any specifications. *For warranty terms please see our full [Terms & Conditions](#). E&OE.