

WNS Bead Roller Rolls (BR/ROLLS-3/4")

W. NEAL SERVICES LTD
 29 Purdeys Way
 Purdeys Industrial Estate
 Rochford
 Essex
 SS4 1ND
 ENGLAND

INDIVIDUAL ROLL SETS:			
Round Swage Rolls - 3/16"	Round Swage Rolls - 1/4"	Round Swage Rolls - 5/16"	Round Swage Rolls - 3/8"
			
(RDSW3/16)	(RDSW1/4)	(RDSW5/16)	(RDSW3/8)
Round Swage Rolls - 5/8"	Round Swage Rolls - 3/4"	Square Swage Rolls - 1/4"	Square Swage Rolls - 5/16"
			
(RDSW5/8)	(RDSW3/4)	(SQSW1/4)	(SQSW5/16)
Square Swage Rolls - 3/8"	Square Swage Rolls - 1/2"	Square Swage Rolls - 3/4"	Stepped Joggle Rolls - 1/16"
			
(SQSW3/8)	(SQSW1/2)	(SQSW3/4)	(STJG1/16)
Stepped Joggle Rolls - 3/16"	Stepped Joggle Rolls - 1/4"	Stepped Rolls - 45°	Spoiler Rolls - 1 1/4"
			
(STJG3/16)	(STJG1/4)	(STBD45)	(SPBD1-1/4)

WNS BEAD ROLLER ROLLS are compatible with all electrical & manual WNS Bead Rollers with a 3/4" diameter shaft. Rolls available include Round Swage, Square Swage, Stepped Joggle, Stepped & Spoiler Rolls.

N.B. These rolls are sold as individual sets (2 rolls per set).

SPECIFICATIONS		
Roll Outside Diameter (apx):	Roll Inside Diameter/Bore:	Weights - net/gross:
2 3/4"	3/4" Diameter	0.9Kg/1.0Kg Per Set



00 44 (0) 1702 542 554
00 44 (0) 1702 542 558
sales@wnealservices.com
www.wnealservices.com

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Individual Bead Roller Roll Functions.

Round Swage Rolls (RDSW3/16, RDSW1/4, RDSW5/16, RDSW3/8, RDSW5/8, RDSW3/4)

WNS Bead Roller Round Swage Rolls create a round bead in a piece of sheet metal in order to add strength, or to stiffen the material, generally formed parallel to the outer edge of the workpiece.

Square Swage Rolls (SQSW1/4, SQSW5/16, SSQSW3/8, SQSW1/2, SQSW3/4)

WNS Bead Roller Square Swage Rolls create a square bead in a piece of sheet metal in order to add strength, or to stiffen the material, generally formed parallel to the outer edge of the workpiece.

Stepped Joggle/Stepped Rolls (STJG1/16, STJG3/16, STJG1/4) / (STBD45)

WNS Bead Roller Stepped Joggle/Stepped Rolls are principally used to add strength, function, and style to custom parts. These rolls form steps in sheet metal to make it easier to smoothly overlap metal without leaving a 'weak spot' along the joint.

Spoiler Rolls (SPBD1-1/4)

WNS Bead Roller Spoiler Rolls are used to create a long gradual radius in sheet panels, giving additional strength by stiffening the material. Effectively this creates a spoiler on the edge of the workpiece.