

WNS DOUBLE EXTENDED SHAFT ROLLFORMER (DE18)



- 18swg (1.2mm) Capacity Mild Steel
 - 7 Stations
- Industry Standard Sized Joints & Locks
 - Shaft Size 7/8"
 - Hardened Guides
 - DOL Starter & Isolator
- Separate Emergency Stop
 - 415v, 3 Phase Electrics

WNS 18swg (1.2mm) DOUBLE EXTENDED SHAFT ROLLFORMERS (DE18) are 7 station machines principally used in the HVAC industry. These machines allow 2 sets of auxiliary rolls to be fitted at the same time. Rolls available include small Pittsburgh lock (APL), drive cleat, double seam, plain seam, right angle flange, standing seam, 3 in 1, safe edge and closed double seam.

WNS rollformers are manufactured with all steel side plates. The shafts, forming rolls, gears and guide fences are all hardened, and needle bearings are fitted throughout.

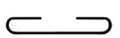
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SPECIFICATIONS

Model:	Maximum Thickness:	Speed:	Motor Power:	Supply Voltage:	Length:	Width:	Height:	Weights - net/gross:
DE18	18swg (1.2mm) Mild Steel	6.0m/min	2HP, 1.5kW	415v, 3 Phase Electrics	1450mm	615mm	1000mm	200Kg / 265Kg

All capacities are based on the use of rollforming quality mild steel unless otherwise stated. All specifications, dimensions and weights are approximate and are to be used as a guide. Colours may vary. Please note photographs/drawings are not to scale. W. Neal Services Ltd reserves the right to alter any specifications. For warranty terms please see our full [Terms & Conditions](#). E&OE. (JUNE-24)

SPECIFICATIONS

Auxiliary Rolls:	Small Pittsburgh Lock*:	Drive Cleat*:	Double Seam*:	Plain Seam*:	Right Angle Flange*:	Standing Seam*:	3 in 1*:	Safe Edge*:	Closed Double Seam*:
Profiles:									
Maximum Thickness:	0.8mm	1.0 mm	1.2mm	1.0mm	1.2mm	0.8mm	0.8mm	0.8mm	1.2mm
Material Used:	25mm	54mm	21mm	11mm	11mm	54mm	-	9.0mm	21mm
Seam Width:	10mm	29mm	11mm	10mm	-	-	-	8.0mm	11mm
Pocket Depth:	8.5mm	-	-	-	-	-	-	-	-
Flange Height:	-	-	-	-	12mm Max	-	-	-	-
Seam Height:	-	-	-	-	-	19mm	15mm	-	-

*Indicates optional rolls which can be fitted to auxiliary shafts ■ Subject to material thickness ▲ Subject to knock over edge

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WNS 2.0mm Power Swager (PS280S / PS280V)



WNS Pittsburgh Lock Seam Closer (SC10 / SC12)



WNS Flange Folder (FF20)