

# WNS Punch and Flare Dies (PF-DIES)



- 1.5mm Capacity Mild Steel
- Finish Hole Diameter +1/2"
  - Flare Height 1/4"
- Manufactured with Carbon Steel
  - Strengthens Panels
  - c/w Screw to Tighten
- Sizes Available Range From 1/2" to 3"

WNS Punch and Flare Dies (PF-DIES) can create a smooth hole, with or without a flare in one easy step. Simply drill a pilot hole for the draw bolt, position the tool on the pilot hole, and tighten the bolt. Commonly used in automotive fabrication, providing both strength and aesthetical appeal. The following sizes are available to choose from: 1/2", 5/8", 3/4", 1", 1 1/4", 1 1/2", 1 5/8", 1 3/4", 2", 2 1/4", 2 1/2", 2 3/4" and 3".

## SPECIFICATIONS

Model:	Maximum Thickness:	Finish Hole Diameter:	Flare Height:			Packing Size: (L x H x W)			Weight:		
PF-DIES	1.5mm Capacity Mild Steel	+1/2"	1/4"			170mm x 150mm x 70mm			600g - 3kg		
Die Details:	<b>Inside Diameter/Hole Size:</b>		1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	1 5/8"	1 3/4"	2"
	<b>Outside Diameter of the Die:</b>		1"	1 1/8"	1 1/4"	1 1/2"	1 3/4"	2"	2 1/8"	2 1/4"	2 1/2"
	<b>Inside Diameter/Hole Size:</b>		2 1/4"	2 1/2"	2 3/4"	3"					
	<b>Outside Diameter of the Die:</b>		2 3/4"	3"	3 1/4"	3 1/2"					

All specifications, dimensions and weights are approximate and are to be used as a guide. Colours may vary. Please note photographs/drawings are not to scale. W. Neal Services Ltd reserves the right to alter any specifications. For warranty terms please see our full [Terms & Conditions](#). E&OE. (SEPT-25)